

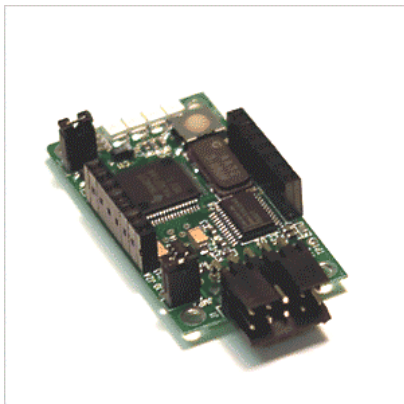


# PNI – CommBoard (RS-232, RS-485)

## General Description

The CommBoard is a communication interface designed to connect various PNI sensor modules to a host system that uses a standard serial interface, such as a PC. It is typically used as a prototyping and evaluation tool for PNI's line of compass and magnetometer modules. The PNI CommBoard is also used for production when the host system requires a higher level serial protocol to interface to the PNI sensor modules. The first version of the PNI CommBoard features a user selectable RS-232 or RS-485 interface to the host system, and SPI interface to the sensor module. The CommBoard developer kit comes with software for the PC that has a Graphical User Interface (GUI) to control every aspect of the CommBoard and any PNI module that is attached to it.

In the future different interfaces may be made available as customer needs are identified. Please contact PNI for support with your custom interface high-volume opportunity.



## Features

- RS-232 and RS-485 interfaces for connection with PCs or other serial interface systems.
- Reprogrammable firmware via JTAG connector
- GUI control software available from PNI, either as part of the developer kit or via the web.
- Small size: 53 x 25 x 11 mm.
- Built-in support for PNI MicroMag and V2Xe sensor modules, as well as several future products.
- Voltage regulator converts 6-12VDC to 3 VDC to power the sensor modules.
- Minimal code changes required when upgrading from PNI's TCM-2 line of tilt compensated magnetometer compass modules.

## Applications

- Fast compass and/or magnetometer prototyping.
- New product evaluation.
- Education; school projects.
- Any legacy compass application that has an RS-232 interface but needs the performance of the new PNI products.
- Production applications where standards based protocols are preferred over SPI.

## .....Ordering Information

NAME	PART NUMBER	Package
CommBoard	11867	Bulk

Functional Diagram appears at end of data sheet



# PNI – CommBoard (RS-232, RS-485)

## Table of Contents

<b>TABLE OF CONTENTS</b> .....	<b>2</b>
<b>ABSOLUTE MAXIMUM RATINGS</b> .....	<b>4</b>
<b>CHARACTERISTICS</b> .....	<b>4</b>
<b>CHARACTERISTICS (CONTINUED)</b> .....	<b>5</b>
<b>SERIAL PIN DESCRIPTIONS</b> .....	<b>5</b>
<b>RS-232, RS-485 JUMPER SETTINGS</b> .....	<b>5</b>
<b>HARDWARE MODES</b> .....	<b>6</b>
<b>STANDARD DATA OUTPUT MODES</b> .....	<b>6</b>
PNI STANDARD OUTPUT MODE (SDO=T) .....	6
NMEA OUTPUT MODE (NATIONAL MARINE ELECTRONICS ASSOCIATION) (SDO=N).....	7
RAW OUTPUT MODE (SDO=R).....	7
<b>COMMAND LINE INTERFACE</b> .....	<b>7</b>
COMMAND SEQUENCE .....	7
COMMAND TABLE NOTATION.....	8
EXAMPLE COMMAND NOTATION .....	8
EXAMPLE RESPONSE NOTATION.....	8
ENDING SEQUENCE .....	8
EOL (END OF LINE) RESPONSE .....	8
ERROR CODES.....	9
<b>ACTION COMMANDS</b> .....	<b>9</b>
HELP MENU: HELP OR ?.....	9
CONTINUOUS OUTPUT: GO.....	9
HALT CONTINUOUS OUTPUT: H.....	10
FACTORY SETTINGS RESTORE: FACTORY .....	10
MODULE INFORMATION: INFO?.....	10
MODULE ID: ID?.....	10
<b>QUERY COMMANDS</b> .....	<b>11</b>
COMPASS UPDATE: C? .....	11
MAGNETOMETER UPDATE: M?.....	11
INCLINOMETER UPDATE: I?.....	11
TEMPERATURE UPDATE: T?.....	11
SINGLE SAMPLE UPDATE: S? .....	12
X AXIS SENSOR UPDATE: X?.....	12
Y AXIS SENSOR UPDATE: Y?.....	12
Z AXIS SENSOR UPDATE: Z? .....	12
SINGLE RAW SAMPLE UPDATE: SR? .....	12
ERROR CODE LIST: ERROR N .....	13
<b>CONFIGURATION COMMANDS</b> .....	<b>13</b>
ECHO CHARACTERS ENABLE: ECHO .....	13
END OF LINE OUTPUT ENABLE: EOL .....	13
COMPASS DATA ENABLE: EC .....	13



# PNI – CommBoard (RS-232, RS-485)

<b>CONFIGURATION COMMANDS (CONTINUED)</b> .....	<b>14</b>
PITCH DATA ENABLE: EP.....	14
ROLL DATA ENABLE: ER.....	14
TEMPERATURE DATA ENABLE: ET.....	14
MAGNETOMETER DATA ENABLE: EM.....	14
X AXIS DATA ENABLE: EX.....	15
Y AXIS DATA ENABLE: EY.....	15
Z AXIS DATA ENABLE: EZ.....	15
SINGLE CHARACTER HALT ENABLE: HALT.....	15
BAUD RATE: B.....	16
COMPASS UNITS: UC.....	16
INCLINOMETER UNITS: UI.....	16
THERMOMETER UNITS: UT.....	16
SELECT DATA OUTPUT FORMAT: SDO.....	17
SELECT MAGNETOMETER OUTPUT: MA.....	17
LOW POWER MODE: LPM.....	17
RS-485 SLAVE ADDRESS: RS485.....	17
POLLING FREQUENCY: POLLFREQ.....	18
TEMPERATURE UPDATE FREQUENCY: TEMPFREQ.....	18
<b>MODULE COMMANDS</b> .....	<b>18</b>
SAVE SETTINGS: SAVE.....	18
UNPOLLED CALIBRATION ENABLE: UPCAL.....	18
MULTI-POLLED CALIBRATION ENABLE: MPCAL.....	19
CLEAR CALIBRATION DATA: CC.....	19
LAST CALIBRATION SCORE: LC?.....	19
NORTH MODE: SN.....	19
INCLINOMETER CLIP VALUE: CCLIP.....	20
DECLINATION VALUE: MAG_DEC.....	20
DIGITAL DAMPING ENABLE: DAMPING.....	20
DIGITAL DAMPING SAMPLE SIZE: DAMPSIZE.....	20
XFLIP ENABLE: XFLIP.....	21
YFLIP ENABLE: YFLIP.....	21
ASIC PERIOD SELECT: PS.....	21
<b>SPI INTERFACE TO SENSOR MODULE</b> .....	<b>22</b>
SPI PIN DESCRIPTIONS.....	22
SPI MODULE INTERFACE.....	22
SPI PORT PIN DESCRIPTIONS.....	22
SPI HARDWARE HANDSHAKING PIN DESCRIPTIONS.....	22
<b>LED STATUS INDICATORS</b> .....	<b>23</b>
<b>COMMUNICATION BLOCK DIAGRAM</b> .....	<b>23</b>
<b>ASSEMBLY VIEW</b> .....	<b>24</b>
<b>ASSEMBLY VIEW (CONTINUED)</b> .....	<b>25</b>
<b>COMMBOARD RS-232 CABLE</b> .....	<b>26</b>



# PNI – CommBoard (RS-232, RS-485)

## Absolute Maximum Ratings

SYMBOL	PARAMETER	MIN	MAX	UNITS	NOTES
V <sub>DD</sub>	DC Supply Voltage	-0.3	16	VDC	
V <sub>IN</sub>	Input Pin Voltage (CTS, RxD)	-25	25	VDC	To GND
	Input Pin Voltage (TxD, RTS)	-13.2	13.2		
	Input Pin Voltage (D+, D-)				
T <sub>STRG</sub>	Storage Temperature	-40	85	°C	

Stresses beyond those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. These are stress ratings only. Functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## Characteristics

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
<b>OPERATING CHARACTERISTICS</b>					
Current - Standby	Low Power Mode (No Module Loaded)	LPM0 <sup>(1)</sup>		14.4	mA RMS
		LPM1 <sup>(2)</sup>		7.0	
		LPM2 <sup>(3)</sup>		5.4	
<b>RS-232 RECEIVER INPUTS (CTS, RxD)</b>					
Input Threshold – Low		0.6			VDC
Input Threshold – High				2.0	
<b>RS-232 TRANSMITTER OUTPUT (TxD)</b>					
Output Voltage Swing	Both transmitter outputs loaded with 3kΩ to GND	±5	±5.4		VDC
Output Resistance	V <sub>CC</sub> = V <sub>+</sub> = V <sub>-</sub> = 0 Output = +2V	300	10M		Ω
Output Short-Circuit Current	Output = GND		±30	±60	mA

- (1) **LPM0** is when the unit is in normal operating mode with the LEDs enabled.
- (2) **LPM1** is when the unit is in normal operating mode with the LEDs disabled.
- (3) **LPM2** is when the unit is in a “sleep” mode and will need to be “awakened” via the CTS (Wake Up) line.



# PNI – CommBoard (RS-232, RS-485)

## Characteristics (continued)

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
<b>RS-485 TRANSCEIVER SIGNALS (D-, D+)</b>					
Input Differential Threshold		-200		-50	mVDC
Differential Output Voltage	R = 27Ω	1.5			VDC
Change in Magnitude of Differential Output Voltage for Complementary Output States	R = 27Ω or 50Ω	-0.2		0.2	
Common-Mode Output Voltage				3	
Change in Magnitude of Common-Mode Output Voltage for Complementary Output States				0.2	
Output Short-Circuit Current	V <sub>Y</sub> or V <sub>Z</sub> = +12V to -7V			±250	mA

## Serial Pin Descriptions

PIN	NAME	FUNCTION	NOTES
1	TxD	RS-232 Transmitter Outputs	Transmitted Data
2	Reserved		Reserved
3	CTS	RS-232 Receiver Inputs	Wake Up
4	RxD		Received Data
5	D-	RS-485 Transceiver Signals	<b>Inverting</b> RS-485 signal.
6	D+		<b>Non-inverting</b> RS-485 signal.
7	N/C		
8	GND	Ground	
9	VCC	Supply voltage	5 – 12 VDC
10	GND	Ground	

## RS-232, RS-485 Jumper Settings

Location of the jumpers can be found by going to the Assembly View section.

Jumper Configuration	Mode
<b>JMP1 Installed</b> <sup>(1)</sup>	RS-232
JMP1 Removed	RS-485
<b>JMP2 Installed</b> <sup>(2)</sup>	RS-485; 120 Ω line termination
JMP2 Removed	RS-485; No line termination

- (1) The processor only checks the status of JMP1 at power-up. If the position of the jumper needs to be changed, either cycle power or press the RESET switch after the change has been made.
- (2) JMP2 needs to be installed on the **LAST** unit of the network. All other units need to have JMP2 removed for proper RS-485 operation.



# PNI – CommBoard (RS-232, RS-485)

## Hardware Modes

The CommBoard provides a serial interface to PNI’s sensor modules. Its purpose is to translate a serial command from a host system into the appropriate SPI command. If the sensor module does not support the command, it will return an appropriate error code. Otherwise, it will return the associated data. See applicable PNI module data sheet for specific information on communication and control using the SPI interface.

- **RS-232 Mode** uses software handshaking to communicate
  - Xon = ^Q = 0x11 (OK to send data)
  - Xoff = ^S = 0x13 (Stop sending data)
- **RS-485 Mode** is only Half-Duplex
  - The “go” command is not allowed since Half-Duplex implies queried responses only
  - The CommBoard acts as a Slave when the JMP1 is removed.
  - **Standard Output Mode (sdo=t)**

Example:           !FF0021\$\$C194.74X-106.00Y-403.00Z98.00:E200\*1E  
                      !DdSs<rscs>\${data}\* <dcs><es>

!	RS-485 data delimiter
Dd	Destination address
Ss	Source address
<rscs>	RS-485 checksum based on NMEA checksum method on 1 <sup>st</sup> 5 chars. “!DdSs”
\$	Start data delimiter
{data}	Selected data output
*	End data delimiter
<dcs>	NMEA checksum between “\$” and “*”
<es>	End of message based on eol variable <cr>or <lf> or <cr><lf>

## Standard Data Output Modes

### **PNI Standard Output Mode (sdo=t)**

Example:           \$C194.74X-106.00Y-403.00Z98.00:E200\*1E  
                      \${data}\* <dcs><es>

\$	Start data delimiter
{data}	Selected data output
*	End data delimiter
<dcs>	NMEA checksum between “\$” and “*”
<es>	End of message based on eol variable <cr>or <lf> or <cr><lf>



# PNI – CommBoard (RS-232, RS-485)

## ***NMEA Output Mode (National Marine Electronics Association) (sdo=n)***

Example:        \$HCHDM,71.33,M\*2F<es>

\$	Start data delimiter
HC	Heading Compass (Magnetic)
HDM	Heading Magnetic
,71.33	Heading Degrees
,M	Magnetic (Data type)
*	End data delimiter
<es>	End of message based on eol variable <cr>or <lf> or <cr><lf>

## ***RAW Output Mode (sdo=r)***

Example:        \$raw,C172.81X53Y-420Z0\*6E  
                     \$raw,{data}\*<dcsc><es>

\$	Start data delimiter
{data}	Selected data output
*	End data delimiter
<dcsc>	NMEA checksum between "\$" and "**"
<es>	End of message based on eol variable <cr>or <lf> or <cr><lf>

## **Command Line Interface**

The Command Line interface allows the user to use a simple terminal program to communicate with the CommBoard. The Command Line Interface also allows applications written in Assembly, Basic or C to communicate with the CommBoard via RS-232 or RS-485.

### ***Command Sequence***

The sequence of command line events would be:

1. User types in command on terminal program: **cmd?<es>**
2. Module processes command
3. Module sends reply back to user
  - a. If no error:        **\$cmdreply\*<dcsc><es>**
  - b. If error:         **\$cmdreply:Exxx\*<dcsc><es>**



# PNI – CommBoard (RS-232, RS-485)

## Command Table Notation

Command Symbol	Response Symbol	Description
'?'		Indicates query only command or variable
'='		Indicates assign only command or variable
<aq>		Use '?' for query or '=<val>' for assign
<es>		Ending sequence <cr> or <lf> or <cr><lf>
	'\$'	Start of checksum data
	'!'	RS-485 address follows
	':'	If Error occurs, :Ennn
	'*'	End of Checksum data
	<dc>	Data Checksum; between '\$' and '*' <sup>(1)</sup>
	<er>	Start of data
n	n	Usually a lower case 'n' will represent a digit (0-9)
n.n	n.n	Represents a decimal value (positive or negative)
x	x	Usually a lower case 'x' will represent a hex digit (0-F)
xx	xx	Represents a Uint8
xxxx	xxxx	Represents a Uint16
xxxxxxxx	xxxxxxxx	Represents a Uint32

(1) The NMEA XOR checksum method for the values between '\$' and '\*'.

## Example Command Notation

Example: m<aq><es>

- Could be interpreted as a query: **m?<es>**
- Could be interpreted as an assign: **m=<val><es>**

## Example Response Notation

Example: \$m=<val>\*<dc><er>

## Ending Sequence

The CommBoard will accept either <cr> or <lf> or <cr><lf> as an end of line (eol) indicator.

## EOL (End Of Line) Response

The CommBoard will send a response to the user in the chosen EOL format.

- If (eol=cr) Send ("r")
- If (eol=lf) Send ("n")
- If (eol=crlf) Send ("r\n")





# PNI – CommBoard (RS-232, RS-485)

## Error Codes

Error codes are a bitmap to the error that has occurred. Errors are sent when an error condition has occurred.

Example:           \$C194.74X-106.00Y-403.00Z98.00:E200\*1E  
                      \$Cnnn.nnXnnn.nnYnnn.nnZnnn.nn:Exxx\*<dcs><er>

- Exxx: “xxx” are hex values between 0-F
- The built-in error command to parse error messages, **error efff<cr><lf>** will list the error codes.
  
- E800 - EEPROM1 error
- E400 - EEPROM2 error
- E200 - Module not calibrated
- E080 - Internal error
- E040 - Command parameter invalid
- E020 - Command/data mode conflict
- E010 - Command invalid or unavailable
- E004 - Magnetometer out of range
- E002 - Inclinator out of range
- E001 - Magnetic distortion alarm <sup>(1)</sup>

(1) Indicates that the magnetic field has changed significantly since the last calibration. See specific module data sheet for parameter range.

## Action Commands

**Help Menu:**

**help or ?**

<b>Description</b>	Instructs the CommBoard to display the Help Menu
<b>Command Format</b>	help<es> or ?<es>
<b>Response Format</b>	Menu Data
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

**Continuous Output:**

**go**

<b>Description</b>	Instructs the CommBoard to enter Continuous Output mode. The CommBoard will begin sampling sensors at the rate specified by the <b>'pollfreq'</b> command.
<b>Command Format</b>	go<es>
<b>Response Format</b>	\${selectedData}*<dcs><er>
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	Stopped using the <b>'h'</b> command



## PNI – CommBoard (RS-232, RS-485)

### *Halt Continuous Output:* ***h***

<b>Description</b>	Instructs the CommBoard to exit the Continuous Output mode
<b>Command Format</b>	h<es> - if <b>halt=d</b> h - if <b>halt=e</b>
<b>Response Format</b>	\$h*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

### *Factory Settings Restore:* ***factory***

<b>Description</b>	Restores the unit to the factory default configuration
<b>Command Format</b>	factory<es>
<b>Response Format</b>	\$factory*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

### *Module Information:* ***info?***

<b>Description</b>	Displays the CommBoard software version, module type and module software version
<b>Command Format</b>	info?<es>
<b>Response Format</b>	\$info,data*<dc> - CommBoard \$info,data*<dc> - Module
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

### *Module Id:* ***id?***

<b>Description</b>	Displays the module type
<b>Command Format</b>	id?<es>
<b>Response Format</b>	\$id=xx*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	xx = 00 None 01 MicroMag (X sensor only) 02 MicroMag (Y sensor only) 03 MicroMag (X & Y sensors) 10 V2Xe
<b>Notes</b>	If the MicroMag responds with either a 01 or 02 contact PNI Corporation.



## PNI – CommBoard (RS-232, RS-485)

### Query Commands

#### *Compass Update:*

*c?*

<b>Description</b>	Retrieves the compass heading
<b>Command Format</b>	c?<es>
<b>Response Format</b>	#{hdg}*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	hdg = 0 to 359.99 - if <b>uc=d</b> hdg = 0 to 6399 - if <b>uc=m</b>
<b>Notes</b>	Based upon the setting of the ' <b>sdo</b> ' command and the ' <b>uc</b> ' command.

#### *Magnetometer Update:*

*m?*

<b>Description</b>	Retrieves the magnetometer values X, Y and Z
<b>Command Format</b>	m?<es>
<b>Response Format</b>	\$Xn.nYn.nZn.n*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	xn.n = -32767.9 to 32767.9
<b>Notes</b>	Z sensor output is not available on all modules. Refer to specific module data sheet for more information.

#### *Inclinometer Update:*

*i?*

<b>Description</b>	Retrieves the inclinometer values
<b>Command Format</b>	i?<es>
<b>Response Format</b>	\$Pn.nRn.n*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	P = Pitch R = Roll
<b>Notes</b>	Inclinometer output is not available on all modules. Refer to specific module data sheet for more information.

#### *Temperature Update:*

*t?*

<b>Description</b>	Retrieves the temperature value
<b>Command Format</b>	t?<es>
<b>Response Format</b>	\$raw,Txxx*<dc><er> - if <b>sdo=r</b> \$Tn.n*<dc><er> - if <b>sdo=t</b>
<b>Default Value</b>	None
<b>Syntax</b>	raw, Txxx = the raw temperature sensor output Tn.n = the calibrated temperature sensor output
<b>Notes</b>	Outputs based on setting of ' <b>ut</b> ' command. Temperature output is not available on all modules. Refer to specific module data sheet for more information.



# PNI – CommBoard (RS-232, RS-485)

## Query Commands (continued)

### **Single Sample Update:** *s?*

<b>Description</b>	Retrieves user selected calibrated information
<b>Command Format</b>	s?<es>
<b>Response Format</b>	\${selectedData}*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	selectedData = varies according to user settings
<b>Notes</b>	Based upon the settings of the various Configuration Commands

### **X Axis Sensor Update:** *x?*

<b>Description</b>	Retrieves only the X axis magnetometer values
<b>Command Format</b>	x?<es>
<b>Response Format</b>	\$Xn.n*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	n.n = -32767.9 to 32767.9
<b>Notes</b>	None

### **Y Axis Sensor Update:** *y?*

<b>Description</b>	Retrieves only the Y axis magnetometer values
<b>Command Format</b>	y?<es>
<b>Response Format</b>	\$Yn.n*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	n.n = -32767.9 to 32767.9
<b>Notes</b>	None

### **Z Axis Sensor Update:** *z?*

<b>Description</b>	Retrieves only the Z axis magnetometer values
<b>Command Format</b>	z?<es>
<b>Response Format</b>	\$Zn.n*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	n.n = -32767.9 to 32767.9
<b>Notes</b>	Z sensor output is not available on all modules. Refer to specific module data sheet for more information.

### **Single Raw Sample Update:** *sr?*

<b>Description</b>	Retrieves user selected uncalibrated data
<b>Command Format</b>	sr?<es>
<b>Response Format</b>	\${selectedRawData}*<dc><er>
<b>Default Value</b>	None
<b>Syntax</b>	selectedRawData = varies according to user settings
<b>Notes</b>	Based upon the settings of the various Configuration Commands



## PNI – CommBoard (RS-232, RS-485)

### Query Commands (continued)

**Error Code List:** *error n*

<b>Description</b>	Retrieves a description of the error code entered
<b>Command Format</b>	error x<es>
<b>Response Format</b>	\$error x: (description)*<dcs><er>
<b>Default Value</b>	None
<b>Syntax</b>	x = the error number returned by the CommBoard following the “E”
<b>Notes</b>	See Error Code Table for code descriptions

### Configuration Commands

**Echo Characters Enable:** *echo*

<b>Description</b>	Enables character echo
<b>Command Format</b>	echo<aq><es>
<b>Response Format</b>	\$echo={value}*<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	echo?<es>
<b>Notes</b>	None

**End of Line Output Enable:** *eol*

<b>Description</b>	Sets the type of End of Line output
<b>Command Format</b>	eol<aq><es>
<b>Response Format</b>	\$eol={value}*<dcs><er>
<b>Default Value</b>	crlf
<b>Syntax</b>	cr = output cr after line lf = output lf after line crlf = output crlf after line
<b>Status Request</b>	eol?<es>
<b>Notes</b>	None

**Compass Data Enable:** *ec*

<b>Description</b>	Enables the compass data output
<b>Command Format</b>	ec<aq><es>
<b>Response Format</b>	\$ec={value}*<dcs><er>
<b>Default Value</b>	e
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	ec?<es>
<b>Notes</b>	None



## PNI – CommBoard (RS-232, RS-485)

### Configuration Commands (continued)

#### **Pitch Data Enable:** *ep*

<b>Description</b>	Enables the pitch data output
<b>Command Format</b>	ep<aq><es>
<b>Response Format</b>	\$ep={value}*<dc><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	ep?<es>
<b>Notes</b>	Pitch output is not available on all modules. Refer to specific module data sheet for more information.

#### **Roll Data Enable:** *er*

<b>Description</b>	Enables the roll data output
<b>Command Format</b>	er<aq><es>
<b>Response Format</b>	\$er={value}*<dc><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	er?<es>
<b>Notes</b>	Roll output is not available on all modules. Refer to specific module data sheet for more information.

#### **Temperature Data Enable:** *et*

<b>Description</b>	Enables the temperature data output
<b>Command Format</b>	et<aq><es>
<b>Response Format</b>	\$et={value}*<dc><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	et?<es>
<b>Notes</b>	Temperature output is not available on all modules. Refer to specific module data sheet for more information.

#### **Magnetometer Data Enable:** *em*

<b>Description</b>	Enables the magnetometer data output
<b>Command Format</b>	em<aq><es>
<b>Response Format</b>	\$em={value}*<dc><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	em?<es>
<b>Notes</b>	None



# PNI – CommBoard (RS-232, RS-485)

## Configuration Commands (continued)

### ***X Axis Data Enable:*** ***ex***

<b>Description</b>	Enables the X axis data output
<b>Command Format</b>	ex<aq><es>
<b>Response Format</b>	\$ex={value}* <dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	ex?<es>
<b>Notes</b>	None

### ***Y Axis Data Enable:*** ***ey***

<b>Description</b>	Enables the Y axis data output
<b>Command Format</b>	ey<aq><es>
<b>Response Format</b>	\$ey={value}* <dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	ey?<es>
<b>Notes</b>	None

### ***Z Axis Data Enable:*** ***ez***

<b>Description</b>	Enables the Z axis data output
<b>Command Format</b>	ez<aq><es>
<b>Response Format</b>	\$ez={value}* <dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	ez?<es>
<b>Notes</b>	Z sensor output is not available on all modules. Refer to specific module data sheet for more information.

### ***Single Character Halt Enable:*** ***halt***

<b>Description</b>	Enables sending a single 'h' to cancel the 'go' mode
<b>Command Format</b>	halt<aq><es>
<b>Response Format</b>	\$halt={value}* <dcs><er>
<b>Default Value</b>	e
<b>Syntax</b>	e = enabled; (h) d = disabled; (h<es>)
<b>Status Request</b>	halt?<es>
<b>Notes</b>	None



## PNI – CommBoard (RS-232, RS-485)

### Configuration Commands (continued)

#### **Baud Rate:** ***b***

<b>Description</b>	Sets the baud rate of the CommBoard		
<b>Command Format</b>	b<aq><es>		
<b>Response Format</b>	\$b={value}*<dc><er>		
<b>Default Value</b>	5		
<b>Syntax</b>	0 = 300 1 = 600 2 = 1200 3 = 2400	4 = 4800 5 = 9600 6 = 19200 7 = 38400	8 = 57600
<b>Status Request</b>	b?<es>		
<b>Notes</b>	None		

#### **Compass Units:** ***uc***

<b>Description</b>	Sets the compass output to either degrees or mils		
<b>Command Format</b>	uc<aq><es>		
<b>Response Format</b>	\$uc={value}*<dc><er>		
<b>Default Value</b>	d		
<b>Syntax</b>	d = degrees m = mils		
<b>Status Request</b>	uc?<es>		
<b>Notes</b>	None		

#### **Inclinometer Units:** ***ui***

<b>Description</b>	Sets the inclinometer output to either degrees or mils		
<b>Command Format</b>	ui<aq><es>		
<b>Response Format</b>	\$ui={value}*<dc><er>		
<b>Default Value</b>	d		
<b>Syntax</b>	d = degrees m = mils		
<b>Status Request</b>	ui?<es>		
<b>Notes</b>	Inclinometer output is not available on all modules. Refer to specific module data sheet for more information.		

#### **Thermometer Units:** ***ut***

<b>Description</b>	Sets the thermometer output to either degrees Fahrenheit or Celsius		
<b>Command Format</b>	ut<aq><es>		
<b>Response Format</b>	\$ut={value}*<dc><er>		
<b>Default Value</b>	f		
<b>Syntax</b>	f = Fahrenheit c = Celsius		
<b>Status Request</b>	ut?<es>		
<b>Notes</b>	Thermometer output is not available on all modules. Refer to specific module data sheet for more information.		





## PNI – CommBoard (RS-232, RS-485)

### Configuration Commands (continued)

#### **Select Data Output Format:** *sdo*

<b>Description</b>	Sets the data output format to either PNI standard, NMEA or RAW
<b>Command Format</b>	sdo<aq><es>
<b>Response Format</b>	\$sdo={value}*<dcs><er>
<b>Default Value</b>	t
<b>Syntax</b>	t = PNI standard format n = NMEA 0183 compatible format r = raw output format
<b>Status Request</b>	sdo?<es>
<b>Notes</b>	See Standard Output Modes section for more information

#### **Select Magnetometer Output:** *ma*

<b>Description</b>	Selects either Corrected or Uncorrected magnetometer output
<b>Command Format</b>	ma<aq><es>
<b>Response Format</b>	\$ma={value}*<dcs><er>
<b>Default Value</b>	u
<b>Syntax</b>	c = corrected u = uncorrected
<b>Status Request</b>	ma?<es>
<b>Notes</b>	This option is not available on all modules. Refer to specific module data sheet for more information.

#### **Low Power Mode:** *lpm*

<b>Description</b>	Selects the Low Power Mode for the CommBoard
<b>Command Format</b>	lpm<aq><es>
<b>Response Format</b>	\$lpm={value}*<dcs><er>
<b>Default Value</b>	0
<b>Syntax</b>	0 = no conservation 1 = LEDs off 2 = ultra low power; RTS required to wake-up
<b>Status Request</b>	lpm?<es>
<b>Notes</b>	See the Operating Characteristics Table for more information

#### **RS-485 Slave Address:** *rs485*

<b>Description</b>	Sets the slave address for the CommBoard in RS-485 mode
<b>Command Format</b>	rs485<aq><es>
<b>Response Format</b>	\$rs485=xx*<dcs><er>
<b>Default Value</b>	00
<b>Syntax</b>	xx = 00 to 7F
<b>Status Request</b>	rs485?<es>
<b>Notes</b>	None



## PNI – CommBoard (RS-232, RS-485)

### Configuration Commands (continued)

**Polling Frequency:** *pollfreq*

<b>Description</b>	Sets the sample polling frequency of the 'go' command
<b>Command Format</b>	pollfreq<aq><es>
<b>Response Format</b>	\$pollfreq=nn*<dcs><er>
<b>Default Value</b>	8
<b>Syntax</b>	nn = 0 = 1 sample / 2 sec. = 1-16 = value in Hz
<b>Status Request</b>	pollfreq?<es>
<b>Notes</b>	None

**Temperature Update Frequency:** *tempfreq*

<b>Description</b>	Sets the update rate of the temperature sensor in samples per hour
<b>Command Format</b>	tempfreq<aq><es>
<b>Response Format</b>	\$tempfreq=nn*<dcs><er>
<b>Default Value</b>	1
<b>Syntax</b>	nn = value in samples / hour.
<b>Status Request</b>	tempfreq?<es>
<b>Notes</b>	This option is not available on all modules. Refer to specific module data sheet for more information.

### Module Commands

**Save Settings:** *save*

<b>Description</b>	Use to save the module settings
<b>Command Format</b>	save<aq><es>
<b>Response Format</b>	\$save*<dcs><er>
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

**Unpolled Calibration Enable:** *upcal*

<b>Description</b>	Enable the upolled calibration
<b>Command Format</b>	upcal<es>
<b>Response Format</b>	\$upcal={value}*<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	upcal?<es>
<b>Notes</b>	See Calibration section for more information



## PNI – CommBoard (RS-232, RS-485)

### Module Commands (continued)

#### **Multi-pollled Calibration Enable:**        ***mpcal***

<b>Description</b>	Enable the multi-pollled calibration
<b>Command Format</b>	mpcal<es>
<b>Response Format</b>	\$mpcal={value}*<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	mpcal?<es>
<b>Notes</b>	See Calibration section for more information

#### **Clear Calibration Data:**                        ***cc***

<b>Description</b>	Used to clear the previous calibration information
<b>Command Format</b>	cc<es>
<b>Response Format</b>	\$cc*<dcs><er>
<b>Default Value</b>	None
<b>Syntax</b>	None
<b>Notes</b>	None

#### **Last Calibration Score:**                        ***lc?***

<b>Description</b>	Retrieves the last calibration score
<b>Command Format</b>	lc?<es>
<b>Response Format</b>	\$HnVnMn.n*<dcs><er>
<b>Default Value</b>	None
<b>Syntax</b>	“n” is equal to the score value Hn        = 0-9 Vn        = 0-9 Mn.n     > 0
<b>Notes</b>	This option is based upon the calibration score of the PNI Corp. TCM2 module. This option is not available on all modules. Refer to specific module data sheet for more information.

#### **North Mode:**                                        ***sn***

<b>Description</b>	Used to set either True or Magnetic North
<b>Command Format</b>	sn<aq><es>
<b>Response Format</b>	\$sn={value}*<dcs><er>
<b>Default Value</b>	m
<b>Syntax</b>	t        = true m        = magnetic
<b>Status Request</b>	sn?<es>
<b>Notes</b>	None



## PNI – CommBoard (RS-232, RS-485)

### Module Commands (continued)

#### *Inclinometer Clip Value:* ***cclip***

<b>Description</b>	Used to set a clipping value for the maximum positive and negative angle of the inclinometer. When the inclinometer angle exceeds this value, it is clipped to the set value along with an out of range flag.
<b>Command Format</b>	cclip<aq><es>
<b>Response Format</b>	\$cclip=nn.n*<dcs><er>
<b>Default Value</b>	0
<b>Syntax</b>	nn.n = 0 to maximum tilt value allowed by the module
<b>Status Request</b>	cclip?<es>
<b>Notes</b>	This option is not available on all modules. Refer to specific module data sheet for more information.

#### *Declination Value:* ***mag\_dec***

<b>Description</b>	Sets the declination offset for a reading of True North
<b>Command Format</b>	mag_dec<aq><es>
<b>Response Format</b>	\$mag_dec=nnn*<dcs><er>
<b>Default Value</b>	0
<b>Syntax</b>	nnn = $\pm 180$ if <b>uc=d</b> ; then mag_dec is in degrees nnn = $\pm 3200$ if <b>uc=m</b> ; then mag_dec is in mils
<b>Status Request</b>	mag_dec?<es>
<b>Notes</b>	Based upon the setting of the 'uc' command. See the Declination section for more information.

#### *Digital Damping Enable:* ***damping***

<b>Description</b>	Enables digital damping of the compass heading output
<b>Command Format</b>	damping<aq><es>
<b>Response Format</b>	\$damping={value}<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	damping?<es>
<b>Notes</b>	Refer to specific module data sheet for more information.

#### *Digital Damping Sample Size:* ***dampsize***

<b>Description</b>	Sets the value for the digital damping of the compass heading output
<b>Command Format</b>	dampsize<aq><es>
<b>Response Format</b>	\$dampsize=nn*<dcs><er>
<b>Default Value</b>	1
<b>Syntax</b>	nn = 1 to 20
<b>Status Request</b>	dampsize?<es>
<b>Notes</b>	Refer to specific module data sheet for more information.



## PNI – CommBoard (RS-232, RS-485)

### Module Commands (continued)

**Xflip Enable:**

***xflip***

<b>Description</b>	Enables the X axis orientation change in the module
<b>Command Format</b>	xflip<aq><es>
<b>Response Format</b>	\$xflip={value}*<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	xflip?<es>
<b>Notes</b>	None

**Yflip Enable:**

***yflip***

<b>Description</b>	Enables the Y axis orientation change in the module
<b>Command Format</b>	yflip<aq><es>
<b>Response Format</b>	\$yflip={value}*<dcs><er>
<b>Default Value</b>	d
<b>Syntax</b>	e = enabled d = disabled
<b>Status Request</b>	yflip?<es>
<b>Notes</b>	None

**ASIC Period Select:**

***ps***

<b>Description</b>	Sets the value for the ASIC period select
<b>Command Format</b>	ps<aq><es>
<b>Response Format</b>	\$ps=n*<dcs><es>
<b>Default Value</b>	5
<b>Syntax</b>	n = 0 = /32 n = 1 = /64 n = 2 = /128 n = 3 = /256 n = 4 = /512 n = 5 = /1024 n = 6 = /2048 n = 7 = /4096
<b>Status Request</b>	sp?<es>
<b>Notes</b>	The lowest setting (/32) will give the fastest response but the lowest resolution. The highest setting (/4096) will give the slowest response but the highest resolution. Refer to the specific module data sheet for response times and maximum setting allowed.



# PNI – CommBoard (RS-232, RS-485)

## SPI Interface to Sensor Module

### *SPI Pin Descriptions*

PIN	NAME	FUNCTION	NOTES
1	SCLK	Serial Clock output for SPI port	
2	MISO	Serial data input (Master In Slave Out)	
3	MOSI	Serial data output (Master Out Slave In)	
4	SSNOT	Active low Chip select for SPI port	
5	DRDY	Data Ready input	
6	SYNC	SYNC output	
7	GND	Ground	
8	GIO0	Reserved I/O	
9	GIO1	Reserved I/O	
10	GIO2	Reserved I/O	
11	GIO3	Reserved I/O	
12	VDD	Supply Voltage	3VDC Regulated
13	VCC	Unregulated CommBoard input Supply Voltage	
14	GND	Ground	

### *SPI Module Interface*

All access to the sensor module by the CommBoard is through a synchronous serial interface using hardware handshaking, compliant with the Motorola SPI protocol. The interface consists of six signals: SCLK, MOSI, MISO, SSNOT, SYNC and DRDY.

### *SPI Port Pin Descriptions*

- **MOSI** – Master Out, Slave In for the Module SPI port.
- **SSNOT** – Slave Select for the Module SPI port. SSNOT must remain low until the command response is clocked out.
- **SCLK** – Serial Clock input for SPI port.
- **MISO** – Master In, Slave Out for the Module SPI port.

### *SPI Hardware Handshaking Pin Descriptions*

- **SYNC** – SYNC is usually low. SYNC must be toggled from low-high-low.
- **DRDY** – Data Ready. The module returns DRDY. DRDY is low after a SYNC; after a command has been received and the data is ready, DRDY is raised.

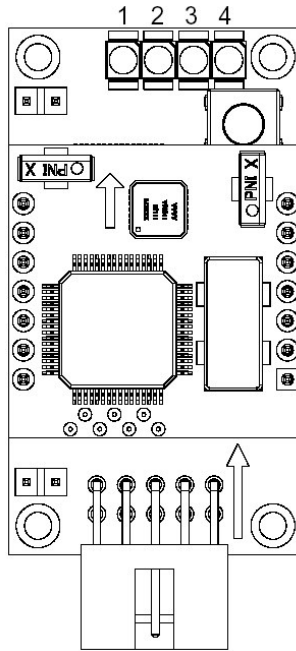
**Note:** See applicable PNI module data sheet for specific information on communication and control using the SPI interface.



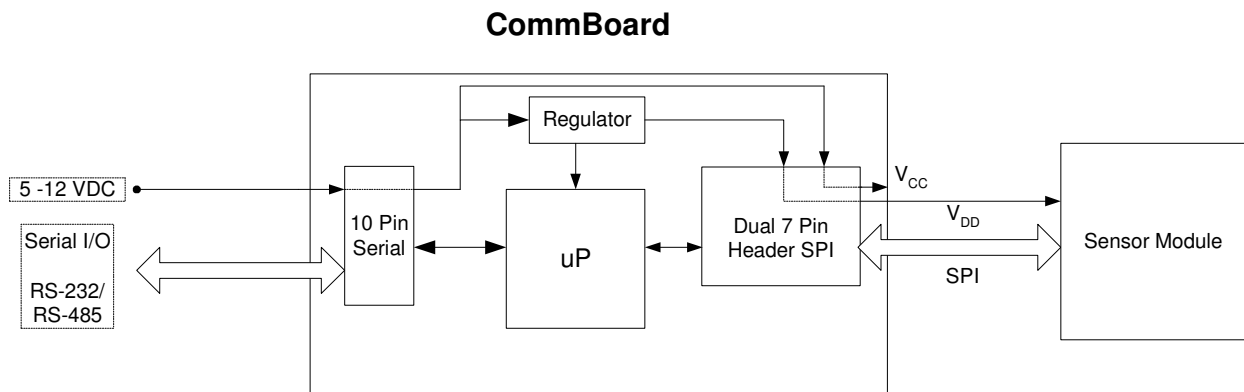
# PNI – CommBoard (RS-232, RS-485)

## LED Status Indicators

1. RS-232 RxD; Toggles every time characters are received.
2. RS-232 TxD; Toggles every time characters are transmitted.
3. Activity Indicator
4. Activity Indicator

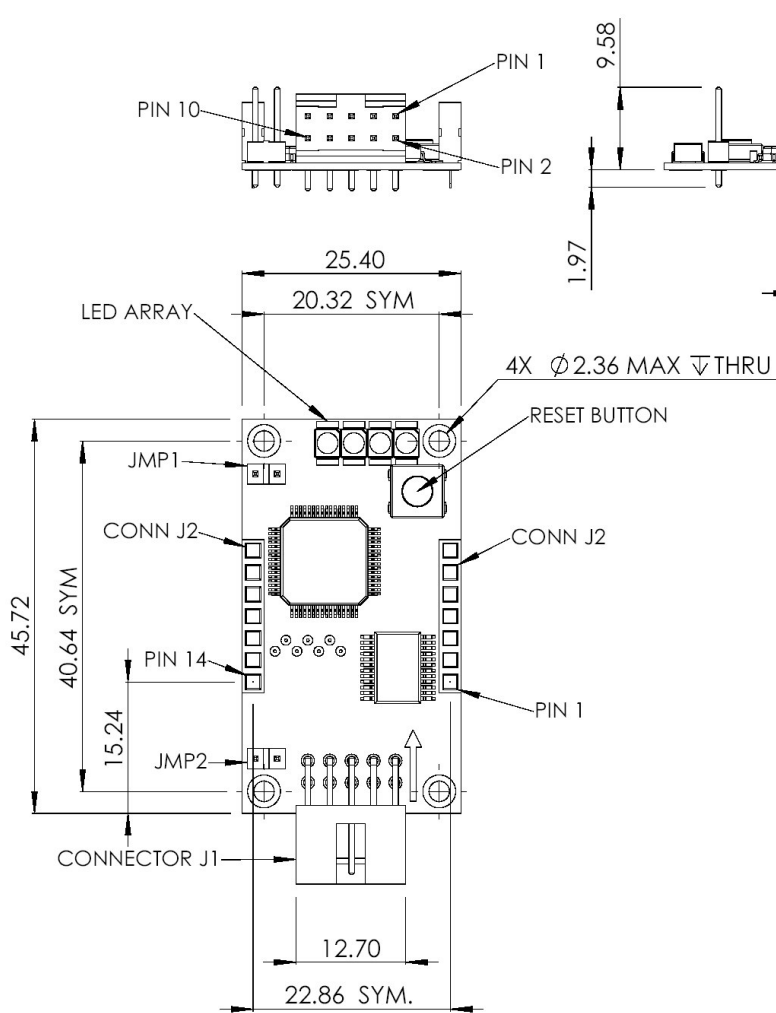


## Communication Block Diagram



# PNI – CommBoard (RS-232, RS-485)

## Assembly View

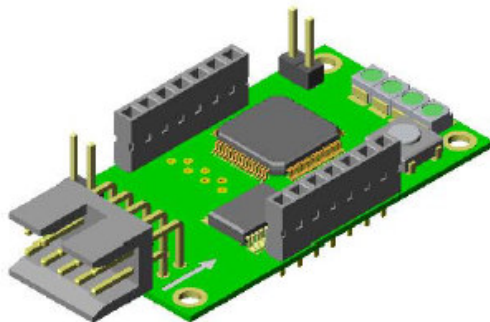


**TABLE 1: (CONN J1)**

PIN	NAME	FUNCTION
1	TxD	RS-232 TRANSMITTER OUTPUT
2		RESERVED
3	CTS	CLEAR TO SEND
4	RxD	RS-232 RECEIVER INPUT
5	D-	RS-485 TRANSCEIVER SIGNALS
6	D+	
7	N/C	
8	GND	GROUND
9	VCC	SUPPLY VOLTAGE
10	GND	GROUND

**TABLE 2: (CONN J2)**

PIN	FUNCTION
1	SCLK
2	MISO
3	MOSI
4	SSNOT
5	DRDY
6	SYNC
7	GND
8	GIO0
9	GIO1
10	GIO2
11	GIO3
12	VDD
13	VCC
14	GND



**TABLE 3: (JUMPERS)**

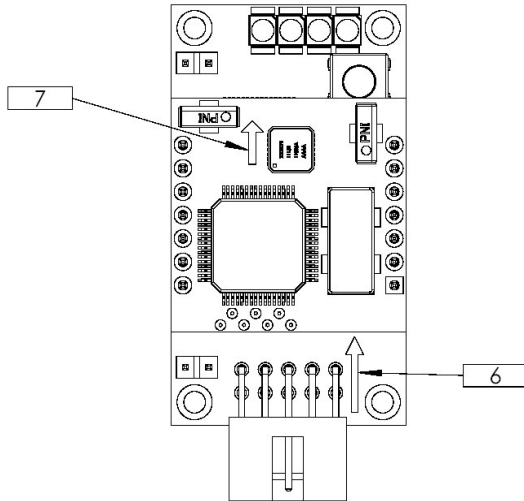
JUMPER CONFIGURATION	MODE
JMP1 INSTALLED	RS 232
JMP1 REMOVED	RS 485
JMP2 INSTALLED	RS 485 TERMINATION
JMP2 REMOVED	RS 485 NO TERMINATION





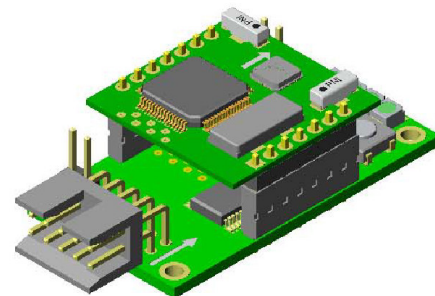
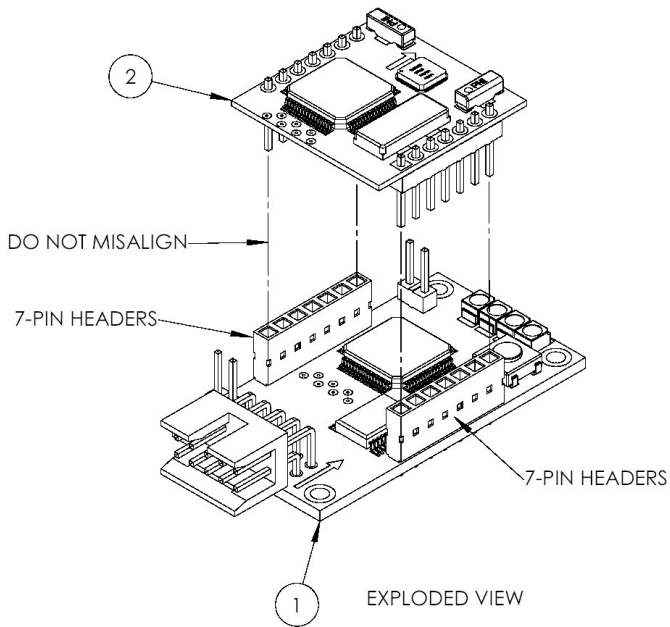
# PNI – CommBoard (RS-232, RS-485)

## Assembly View (continued)



NOTES (UNLESS OTHERWISE STATED):

1. THIS DOCUMENT PERTAINS TO PNI CORP. PART NO. 11588
2. UNITS: ALL UNITS IN METRIC, MILLIMETERS.
3. TOLERANCES:  $\pm 0.1$  mm.
4. TABLE 1 PROVIDES PINOUT DEFINITIONS FOR CONNECTOR J1.
5. TABLE 2 PROVIDES PINOUT DEFINITIONS FOR CONNECTOR J2:
6. THE ARROW ON THE COMM BOARD IS DEFINED AS POINTING IN THE "OUTWARD" DIRECTION.
7. DURING INSTALLATION, ENSURE THAT THE WHITE SILKSCREENED ARROWS ON BOTH THE STACKED BOARD AND THE COMM BOARD ARE POINTING IN THE SAME DIRECTION ("OUTWARD"). DO NOT MISALIGN OR PLUG THE STACKED BOARD INTO THE 7-PIN HEADERS BACKWARDS.



ASSEMBLED VIEW

ITEM NO.	DESCRIPTION
1	COMM BOARD
2	INTERCHANGEABLE SENSOR MODULE

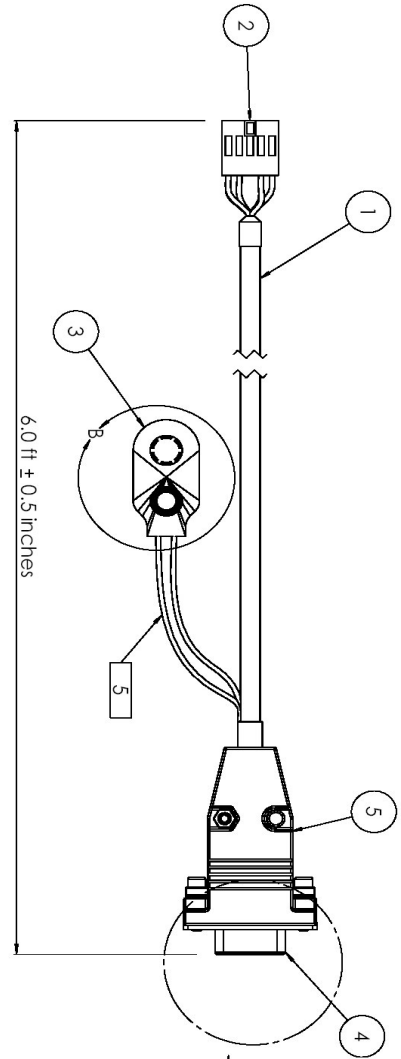
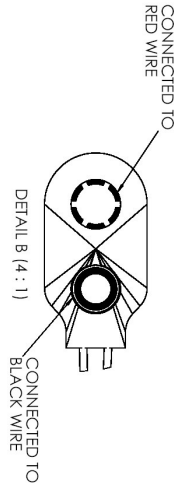
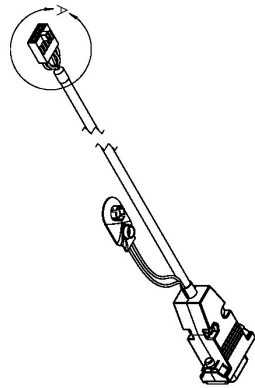
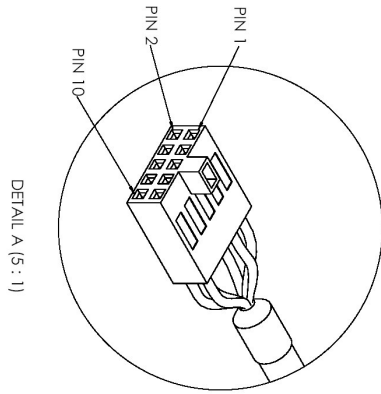


# PNI – CommBoard (RS-232, RS-485)

## CommBoard RS-232 Cable



# PNI – CommBoard (RS-232, RS-485)



**NOTES (UNLESS OTHERWISE SPECIFIED):**

1. UNITS: ALL UNITS IN STANDARD U.S. (INCHES)
2. WIRE SPECIFICATIONS FOR DUAL IN-LINE CONNECTOR DEPICTED IN **DETAIL A** ARE PROVIDED IN THE FOLLOWING TABLE 1:

**TABLE 1: (DUAL IN-LINE CONNECTOR)**

PIN	WIRE	DESCRIPTION
1	YELLOW	TXD (RS-232)
2	-	-
3	WHITE	CTS
4	BLUE	RXD (RS-232)
5	-	-
6	-	-
7	-	-
8	GREEN	GND
9	RED	Vsupply 5-12 VDC
10	BLACK	GND

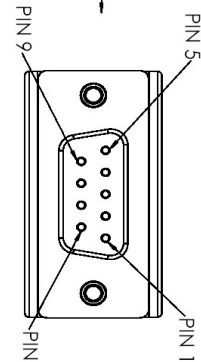
3. PARTS AND MATERIAL SPECIFICATIONS PROVIDED IN THE FOLLOWING TABLE 2:

**TABLE 2**

ITEM NO.	PNI P/N	DESCRIPTION	APPROVED VENDOR	VENDOR P/N
1	10357	10 CONDUCTOR 24AWG STRANDED (7 X 32)	BELDEN	9540
2	11772	CRIMP HOUSING	FCI	65846-010
3	11710	STRAP BATTERY 9VDC I-STYLE 4" LEAD	KEYSTONE	2238
4	11712	D-SUB 9 CONNECTOR, FEMALE	JIC	DB-09S-UL
5	11711	METAL HOOD U-SHAPED	JIC	HD-09MTL-V
6	11773	CONNECTOR CRIMPS	FCI	482510-000

**TABLE 3: (DB9 CONNECTOR)**

PIN	WIRE	DESCRIPTION
1	NC	-
2	YELLOW	TXD (RS-232)
3	BLUE	RXD (RS-232)
4	NC	-
5	GREEN	GND
6	NC	-
7	WHITE	CTS
8	NC	-
9	NC	-



4. TABLE 3 PROVIDES THE PINOUT FOR THE DB9 FEMALE CONNECTOR.
5. THESE 9VDC POWER CABLES TO BE 3.0 ± 0.2 INCHES IN LENGTH.

