

SERIES F

Low Profile PCB Relays

All-or-Nothing relays ideally suited for modern electronic applications demanding low-profile design and minimum power consumption. Design offering sealed IP67 construction, suitable for any automatic soldering process. The cover incorporates a special device that, easily pierced after

PCB washing, avoids internal ozone formation. Contact rating is 8 A and a complete range of DC coil supply voltages is available. Terminations are for printed circuit board mounting, either directly (all main international pin configurations available), or by exclusive sockets.



DIELECTRIC STRENGTH

Coil springset to contacts : 4000 V RMS
Between open contacts : 1000 V RMS

Ground / live parts : ground insulated from outside

OPERATING TIMES (At Rated Voltage)

Operate (excluding bounces): max 9 milliseconds
Release (excluding bounces): max 3 milliseconds
Bounces: max 3 milliseconds

SPECIFICATION

Min. insulation resistance Insulation group (VDE 110) Enclosure classification Type of duty Mechanical life expectancy Max ops./hour @ no load Max ops./hour @ rated load Temperature range Storage temperature Vibration Impulse voltage class Operating class (CEI 41-1)

Weight
Min. creepage dist./ air gap

 $2 \times 10^7 \ M\Omega \ @ 500 \ VDC \ (all circuits)$ 1° Gr. C 250 VAC IP67 sealed (IEC 144) continuous $30 \times 10^6 \ operations$ 20000 $360 \ -40 \ to \ +70^\circ \ C$ $-40 \ to \ +80^\circ \ C$ $10 \ g \ 45-100 \ Hz$

0 C

10 grams 8 mm between coil / contacts (VDE 0730)

AVAILABLE TYPES

F15A - 3.5 mm pin-spacing **8A-250V AC** 1 pole changeover.

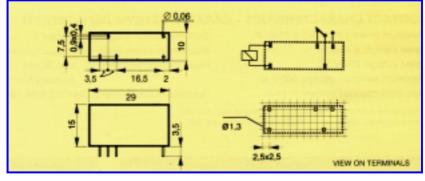
Printed circuit terminations.

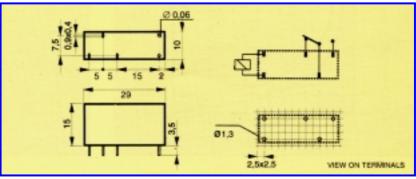
Standard contact material Ag-CdO 10%. Normally open, alternative material and gold plated contact versions available on request for agreed quantities.

F15B - 5 mm pin-spacing **8A-250V AC** 1 pole changeover.

Printed circuit terminations.

Standard contact material Ag-CdO 10%. Normally open, alternative material and gold plated contact versions available on request for agreed quantities.





F15C - 3.2 mm pin-spacing **8A-250V AC** 1 pole changeover.
Printed circuit terminations.

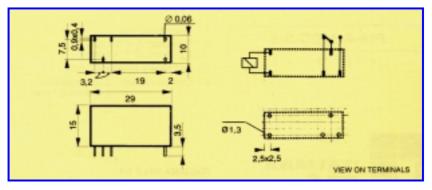
Standard contact material Ag-CdO 10%. Normally open, alternative material and gold plated contact versions available on request for agreed quantities.

APPROVALS







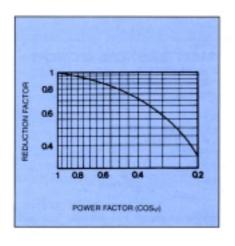


COIL CHARACTERISTICS

Rated Voltage V	DC		OPERATING VOLTAGE	
	Rated Current mA	Resistance R Ω	V Min.	V Max.
5	43.5	115	3.4	9
6	37.5	160	4	10.5
12	18.7	640	8	21
24	9.4	2550	16	42
48	4.7	10250	32	84
110	3.5	31000	73	147

Resistance values at 20°C ambient temp.

Tolerance on R: ± 10%



Power supply voltages: Rated power: Operating range: Minimum hold voltage: Must release voltage: Thermic insulation class of winding (IEC 317): 5-6-12-24-48-110 VDC 225 mW -33% to +75% of nominal

66% of nominal 5% of nominal

: F (155°C)

Reduction factor for inductive AC load

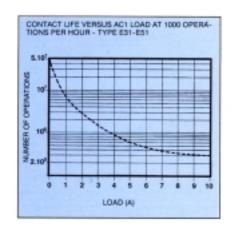
CONTACT CHARACTERISTICS

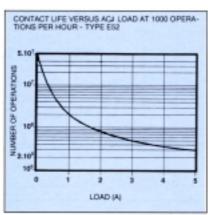
Maximum power rating (AC1): 2000 VA Rated current: 8 A (AC1) Rated voltage: 250 VAC

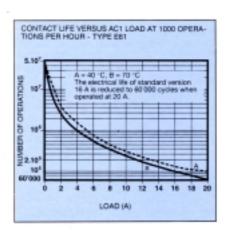
Maximum switched voltage :400 VAC Maximum instantaneous current⁽¹⁾ : 10 A Switching power (DC1) : see diagram

Maximum single-phase motor load $(\cos\phi~0.7-250 \text{VAC max.}): 14~\text{HP}$ Initial contact resistance $^{(2)}:$ max. 30 m Ω standard 8 m Ω Standard material: Ag-CdO 90%-10%

⁽²⁾ Category of application (EN 60255): 3







ORDERING INFORMATION



- 1 Relay type: F15
- 2 Pin layout: A = 3.5 mm B = 5 mm; C = 3.2 mm
- 3 Coil supply voltage: DC only
- 4 Contact configuration:
 - S = changeover (standard)
 - L = normally open (on request)
- 5 Alternative contact materials:
 - None = standard material
 - 1 = Silver / Nickel (Ag-Ni 10%)
 - 4 = Silver / Tin Oxide (Ag-SnO₂ 12%)
 - $5 = Gold plated silver (Ag-Ni + 3\mu Au)$

Groups 4 & 5 of code are normally omitted, concerning special types available only on request for agreed quantities.

⁽¹⁾ Make & maintaining only - max. 0.5 sec.