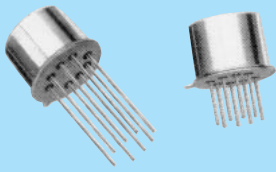


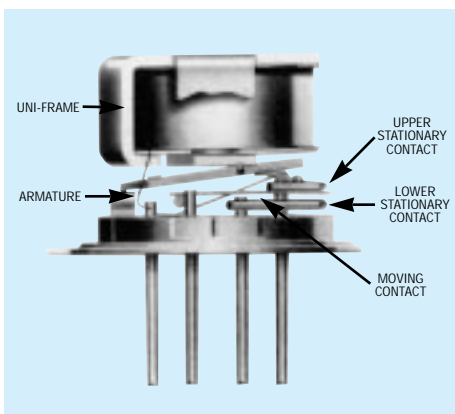
TELEDYNE RELAYS

**SERIES
412H
422H
432H**

**HIGH TEMPERATURE (200°C)
TO-5 RELAY
DPDT**



SERIES DESIGNATION	RELAY TYPE
412H	DPDT high temperature relay
422H	DPDT high temperature magnetic latching relay
432H	DPDT sensitive high temperature relay



DESCRIPTION

The TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low level switching from dry circuit to 1 ampere. Designed expressly for high density PC Board mounting, its small size and low coil dissipation make the TO-5 relay one of the most versatile ultraminiature relays available.

The High Temperature Series of TO-5 Relays are designed for reliable operation in elevated ambient temperatures up to 200C. Special material selection and processing provide assurance of freedom from contact contamination and mechanical malfunctioning that might otherwise be caused by ultra high ambient temperature conditions.

Typical usage:

- Oil exploration (down hole) instrumentation
- High temperature industrial and process control instrumentation

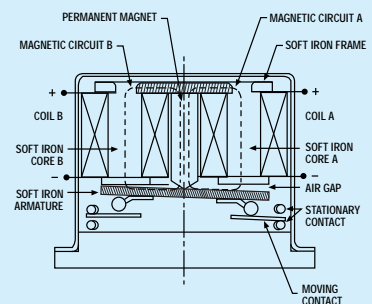
By virtue of its inherently low intercontact capacitance and contact circuit losses, the TO-5 relay has shown itself to be an excellent ultraminiature RF switch for frequency ranges well into the UHF spectrum (see Figures 1 and 2).

422H	ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS
Temperature (Ambient)	-65°C to + 200°C
Vibration	30 g's to 3000 Hz (Note 3)
Shock	75 g's for 6 msec. (Note 3) half-sine
Acceleration	50 g's (Note 3)
Enclosure	All welded, hermetically sealed
Weight	412H: 0.09 oz (2.55 gms.) max. 432H: 0.15 oz (4.25 gms.) max.

422H	ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS
Temperature (Ambient)	-65°C to + 200°C
Vibration	30 g's to 3000 Hz (Note 3)
Shock	100 g's for 6 msec. (Note 3) half-sine
Acceleration	50 g's (Note 3)
Weight	0.10 oz (2.84 gms.) max.

PRINCIPLE OF OPERATION 422H

Energizing Coil B produces a magnetic field opposing the holding flux of the permanent magnet in Circuit B. As this net holding force decreases, the attractive force in the air gap of circuit A, which also results from the flux of the permanent magnet, becomes great enough to break the armature free of Core B, and snap it into a closed position against Core A. The armature then remains in this position upon removal of power from Coil B, but will snap back to position B upon energizing Coil A. Since operation depends upon cancellation of a magnetic field, it is necessary to apply the correct polarity to the relay coils as indicated on the relay schematic.



When latching relays are installed in equipment, the latch and reset coils should not be pulsed simultaneously. Coils should not be pulsed with less than the nominal coil voltage and the pulse width should be a minimum of three times the specified operate time of the relay. If these conditions are not followed, it is possible for the relay to be in the magnetically neutral position.

SERIES 412H/422H/432H

GENERAL ELECTRICAL SPECIFICATIONS (-65°C to +125°C unless otherwise noted) (Notes 1 & 2)

Contact Arrangement	2 Form C (DPDT)		
Rated Duty	Continuous		
Contact Resistance	412H/432H: 0.125 ohms max. before life; 0.225 ohms max. after life at 1A/28VDC 422H: 0.15 ohms max. before life; .25 ohms max. after life/1A/28VDC } (measured 1/8" below header.)		
Contact Load Rating (DC) (See Fig. 3 for other DC resistive voltage/current ratings)	Resistive:	1 Amp/28VDC	
	Inductive:	200 mA/28VDC (320 mH)	
	Lamp:	100 mA/28VDC	
	Low Level:	10 to 50 µA/10 to 50 mV	
Contact Load Ratings (AC) (Note 6)	Resistive:	250 mA/115VAC, 60 and 400Hz (Case not grounded) 100 mA/115VAC, 60 and 400Hz (Case grounded)	
Contact Life Ratings (Note 6)	10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5A/28VDC resistive 100,000 cycles min. at all other loads specified above		
Contact Overload Rating	2A/28VDC Resistive (100 cycles min.)		
Contact Carry Rating	Contact factory		
Coil Operating Power (Note 4)	412H: 450 mW typ. @ 25°C	422H: 290 mW typ. @ 25°C	432H: 200 mW typ. @ 25°C
Operate Time (Note 4)	412H: 2.0 msec max.	422H: 1.5 msec max.	432H: 4.0 msec max.
Release Time (Note 4 & 5)	2.0 msec max.		
Contact Bounce	1.5 msec max		
Intercontact Capacitance	0.4 pf typical		
Insulation Resistance	10,000 megohms min. between mutually isolated terminals		
Dielectric Strength	Atmospheric pressure: 500 VRMS/60 Hz	70,000 ft.: 125 VRMS/60Hz	
Minimum Operate Pulse	4.5 msec @ Nominal Rated Voltage (422H only)		

412H SERIES RELAY

DETAILED ELECTRICAL SPECIFICATIONS (-65°C to +200°C unless otherwise noted) (Note 2)

BASE PART NUMBERS		412H-5	412H-6	412H-9	412H-12	412H-18	412H-26
Coil Voltage (VDC)	Nom.	5.0	6.0	9.0	12.0	18.0	26.5
	Max.	5.8	8.0	12.0	16.0	24.0	32.0
Coil Resistance (Ohms ± 10% @ 25°C)		50	98	220	390	880	1560
Pick-up Voltage (VDC, Max.)		4.7	5.9	9.0	11.9	17.8	24.0
Drop-out Voltage (VDC)	Min.	0.14	0.18	0.35	0.41	0.59	0.89
	Max.	2.4	3.4	5.1	6.8	10.2	13.5

412H SERIES RELAY

DETAILED ELECTRICAL SPECIFICATIONS (-65°C to +200°C unless otherwise noted) (Note 2)

BASE PART NUMBERS		412H-5	412H-6	412H-9	412H-12	412H-18	412H-26
Coil Voltage (VDC)	Nom.	5.0	6.0	9.0	12.0	18.0	26.5
	Max.	5.8	8.0	12.0	16.0	24.0	32.0
Coil Resistance (Ohms ± 10% @ 25°C)		61	120	280	500	1130	2000
Set & Reset Voltage (VDC, Max.)		4.7	5.9	9.0	11.9	17.8	24.0

432H SERIES RELAY

DETAILED ELECTRICAL SPECIFICATIONS (-65°C to +200°C unless otherwise noted) (Note 2)

BASE PART NUMBERS		412H-5	412H-6	412H-9	412H-12	412H-18	412H-26
Coil Voltage (VDC)	Nom.	5.0	6.0	9.0	12.0	18.0	26.5
	Max.	5.8	8.0	12.0	16.0	24.0	32.0
Coil Resistance (Ohms ± 10% @ 25°C)		100	200	400	850	1600	3300
Pick-up Voltage (VDC, Max.)		4.7	5.9	9.0	11.9	17.8	24.0
Drop-out Voltage (VDC)	Min.	0.14	0.18	0.35	0.41	0.59	0.89
	Max.	2.4	3.4	5.1	6.8	10.2	13.5

PERFORMANCE CURVES (NOTE 1)

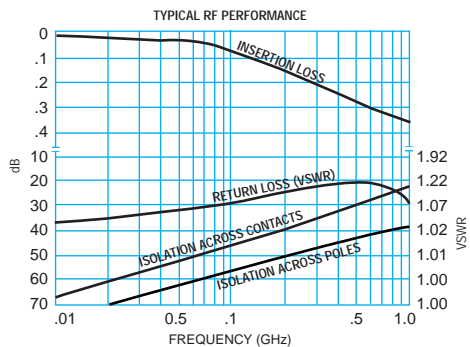


FIGURE 1 (412H) (432H)

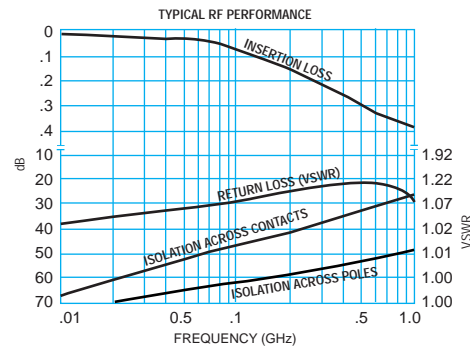


FIGURE 2 (422H)

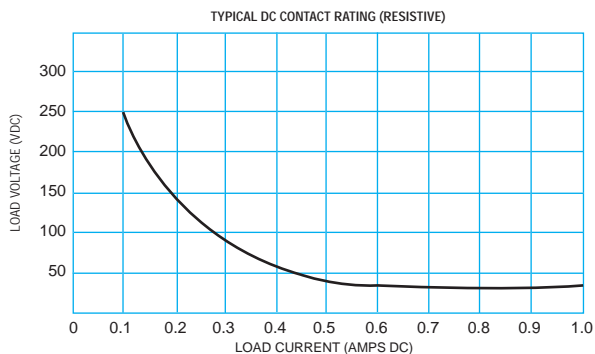
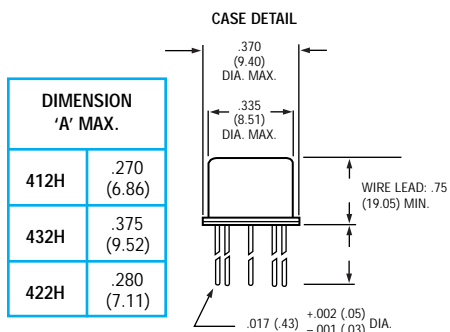
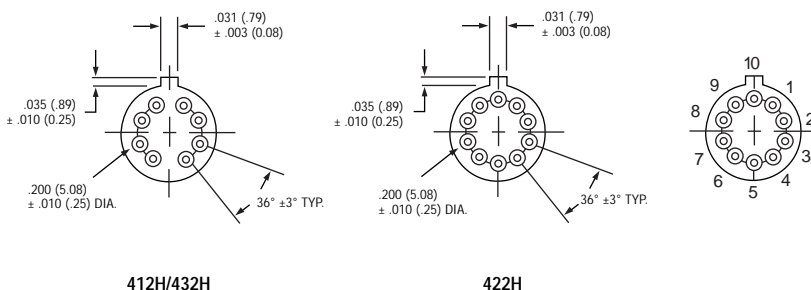


FIGURE 3

OUTLINE DIMENSIONS

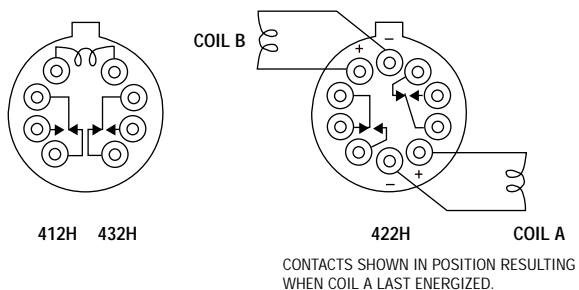


TERMINAL LOCATIONS AND PIN NUMBERING (REF. ONLY)
(Viewed from Terminals)



DIMENSIONS ARE SHOWN IN INCHES (MILLIMETERS)

SCHEMATIC DIAGRAMS



SCHEMATICS ARE VIEWED FROM TERMINALS

NOTES:

1. Characteristics shown as "typical" are based on available data and are best estimates. No on-going verification tests are performed.
2. Characteristics are subject to change after life.
3. Relays will exhibit no contact chatter in excess of 10 μsec or transfer in excess of 1 μsec.
4. Measured in nominal coil voltage at 25°C.
5. Not applicable to 422H Series.
6. Contact load ratings and contact life ratings are based on similarity testing at 125°C. No 200°C testing is performed.